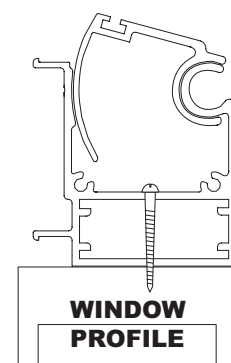
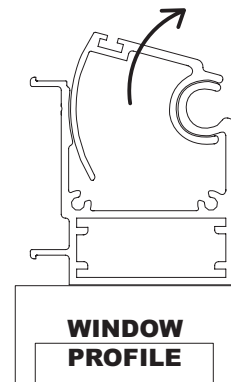


EAVES BEAM INSTALLATION GUIDE

A simple variable pitch eaves beam which is easy to install and provides structural integrity between the windows and roof system.

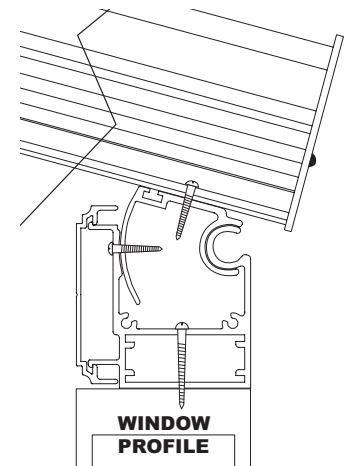
STEP 1

Measure and cut the eaves beam to external length. remove the PVC cladding from the internal side. Place eaves beam onto windows flush against the front (outside) of the window frame. Lift out the mill aluminium profile by rotating up and lifting out. Drill a fix down through the eaves beam into the window profile every 600mm (screws not supplied).



STEP 2

Insert the mill aluminium profile into the eaves beam, To set the angle, rotate the aluminium profile so that it is level with the base of the glazing bar. To secure at this angle, fix a self tapping screw through the fixing line at the back into the aluminium profile (3 per eaves beam). Cut away the rubber flipper where the bar crosses, to allow the bar to sit flat on the mill aluminium profile. With self drilling/tapping screws, fix through the base of the glazing bar (each side) into the mill aluminium profile to secure, (screws not supplied).



STEP 3

Refit the internal PVC cladding to the inside of the eaves beam and trim as necessary. Fix gutter brackets to front face (external side) of eaves beam positioning either side of opening top light windows. Fix gutter into clips. Trim PVC end caps to angle and screw fix into position. Note: some deep gutter systems may require a PVC add-on profile fitting to window profile to give more height (supplied by others).

